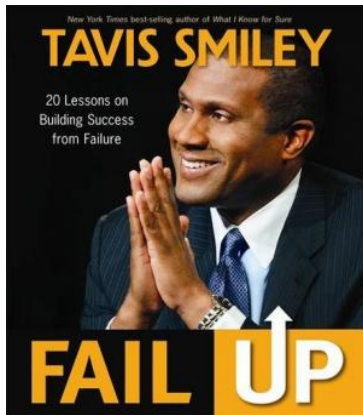


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FAIL UP: 20 LESSONS ON BUILDING SUCCESS FROM FAILURE



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